



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5076-3
Job Sheet 187249



Part No: D5076-3

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5076 REV.B IPP REV:A 14.04.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		12/21/18	0.00	1.21	Waterjet - Flow		SC 18/12/18
110	QC	10 pcs		12/21/18	0.00	0.00	QC2 Waterjet-2		SC 18/12/18
120	QC	10 pcs		12/21/18	0.00	0.00	QC8-5		
130	Brake NC	10 pcs		12/21/18	0.04	1.24	Brake NC 1		DAS
140	QC	10 pcs		12/21/18	0.00	0.00	QC5		FEB 14 2019 68
150	HandFinish	10 pcs		12/21/18	0.00	0.85	HandFinish1		BEB 19-02-14
160	QC	10 pcs		12/21/18	0.00	0.00	QC7-4		FEB 19 2019 68
170	Packaging	10 pcs		12/21/18	0.00	0.00	Packaging3-2 51613		SK FEB 19 2019 68
180	QC21-SA	10 Ea		12/21/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1- Cut as per Dwg Dwg Rev: A Prog Rev: A 2- Deburr

DAS
21
A-05

FEB 19 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	12.2000 sf (1.22 ea)	100-Waterjet - Flow - 1	5120084

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	12	216	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:			MRB (QSI042)	
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1-813-632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 12/09/18 Container No: S135839 Part: D5076-3 Job No: 187249 Serial No/Batch: S135839 Revision: B Inspector: Exp Date: Instructions: Various STC's				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Manuf Handling Product Improvement ☐ Process Improvement ☐ Human Factors ☐		STORY ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____					

DART AEROSPACE LTD		Work Order:	187249
Description: Bracket		Part Number:	D5076-3
Inspection Dwg: D5076 Rev: A		Page 1 of 1	

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	0.098	1			
3.05	+/-0.030	3.061	1			
2.55	+/-0.030	2.554	1			
0.040	+/-0.010	0.040	1			
3.15	+/-0.030	3.157	1			
0.30	+/-0.030	0.306	1			
3.30	+/-0.030	3.308	1			
0.28	+/-0.030	0.291	1			
4.07	+/-0.030	4.064	1			
2.76	+/-0.030	2.764	1			
1.76	+/-0.030	1.766	1			
0.50	+/-0.030	0.507	1			
0.28	+/-0.030	0.289	1			
0.80	+/-0.030	0.804	1			
0.50	+/-0.030	0.501	1			
0.80	+/-0.030	0.809	1			
1.35	+/-0.030	1.356	1			
2.35	+/-0.030	2.357	1			
0.70	+/-0.030	0.704	1			
0.35	+/-0.030	0.356	1			
8.48	+/-0.030	8.487	1			
9.18	+/-0.030	9.184	1			
16.07	+/-0.030	16.07	1			

Measured by:	SC	Checked by:	68	QC Inspector:	38
Date:	18/12/09	Date:	FEB 14 2019	Date:	DEC 11 2018

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	17.01.31	New Issue	KJ	MA